



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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SK145-0115-01
Job Sheet 185573



Part No: SK145-0115-01

Job Qty: 54 ea

Part Name: Clamp Assembly, Rotor Blade, Folding (661K1891-107A)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/18

Job Tracking No:

Due Date: 10/31/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG SK145-0115 REV:0 IPP REV A 18.05.31 NEW ISSUE JFC VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	54 Ea		10/31/18	0.00	0.00	Start Up Small Fab-4		SMB
110	Small Fab	54 pcs		10/31/18	0.00	0.00	Small Fab-8		SMB DAS
120	QC	54 pcs		10/31/18	0.00	0.00	QC5	DAS	OCT 31 2018 68
130	Packaging	54 pcs		10/31/18	0.00	0.00	Packaging3-1	69	OCT 31 2018 89
140	QC21-SA	54 Ea		10/31/18	0.00	0.00	QC21	9-89	

Part Op 110 - INSTALL CLAMP HANDLES IN CLAMP BAR WITH SPRING PIN AS PER DWG
Descriptions:

DAS
21 OCT 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
NAS561-4-13	STSS2 Spring Pin	108 Ea (2 ea)	90-Start up Operation	5084471
SK145-0115-20	Clamp Bar	54 Ea (1 ea)	90-Start up Operation	5082277
SK145-0115-21	CAIS2 Clamp Handle	54 Ea (1 ea)	90-Start up Operation	5101269
SK145-0115-22	CAIS2 Clamp Handle	54 Ea (1 ea)	90-Start up Operation	5101290

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	NAS561-4-13	108	208	0
	SK145-0115-20	54	54	0
	SK145-0115-21	54	54	0
	SK145-0115-22	54	58	0

Part Specifications



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Specifications could not be found.

Container No: S122809



Part: SK145-0115-01

Job No: 185573

Serial No/Batch: S122809

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 10/31/18

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